



PRODUCT DESCRIPTION

Liner:	140 lb natural polycoated kraft, silicone coated both sides
Liner Side Adhesive:	Rubber
Carrier:	0.5 mil polyester film
Air Side Adhesive:	Acrylic

APPLICATIONS

- Laminating: paper, felt, sponge, rubber, foam, and plastic
- Mounting: nameplates, decals, escutcheons, plastic trim
- Weather stripping and gasket assembly

FEATURES AND BENEFITS

- The air side adhesive bonds well to plastics and most ether & ester polyurethane foam materials
- The liner side adhesive bonds well to a variety of foams and metal surfaces
- Excellent temperature and humidity performance, as well as bacteria and fungus resistance
- Meets requirements of Ford ESH-M11P19-B

PHYSICAL PROPERTIES

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness (Air Side)	1.3 mils	33 microns	PSTC 133
Adhesive Thickness (Liner Side)	1.2 mils	30 microns	PSTC 133
Carrier Thickness	0.5 mils	13 microns	PSTC 133
Liner Thickness	12 mils	305 microns	PSTC 133
Adhesion Steel (Air Side)	50 oz/in	545 N/m	PSTC 101 Mod
Adhesion Steel (Liner Side)	90 oz/in	981 N/m	PSTC 101 Mod
Shear Strength (Air Side)	168+ hours		PSTC 107
Shear Strength (Liner Side)	168+ hours		PSTC 107
Application Temperature	50°F to 150°F	10°C to 65°C	
Maximum Continuous Use	150°F	65°C	
Intermittent Use	200°F	93°C	

Recommended Storage Conditions: 40-60% Humidity, 60°F - 80°F

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