



PRODUCT DESCRIPTION

Liner:	80 lb super-calendered, silicone release treated on both sides
Adhesive:	Acrylic

APPLICATIONS

- Laminating: paper, felt, sponge rubber, foam, and plastic
- Mounting: decorative trim, sound and vibration materials
- Assembly/Fastening: computer, consumer electronics, appliances, and automotive
- Weather stripping and gasket assembly

FEATURES AND BENEFITS

- Excellent anchorage to polyurethane ether and ester foams and plastics, including ABS and PP
- High heat and humidity resistant acrylic, with excellent performance over a wide temperature range.
- Adhesive is non-fogging for automotive applications
- Approved for Delphi-Harrison SD2-325

PHYSICAL PROPERTIES

	Standard UOM	Metric UOM	Test Method
Adhesive Thickness	2.8 mils	71 microns	PSTC 133
Liner Thickness	4.5 mils	114 microns	PSTC 133
Adhesion Steel	70 oz/in	763 N/m	PSTC 101 Mod
Shear Strength	168+ hours		PSTC 107
Application Temperature	50°F to 150°F	10°C to 65°C	
Laminating Temperature	50°F to 150°F	10°C to 65°C	
Maximum Continuous Use	200°F	93°C	
Intermittent Use	250°F	121°C	

Recommended Storage Conditions: 40-60% Humidity, 60°F - 80°F

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