

# Technical Data Sheet

## 3M™ Highland™ Label Protection Tape 3565

### Product Description

3M™ Highland™ Label Protection Tape 3565 has a clear, strong, moisture-resistant film backing and a strong adhesive that holds well to many treated and finished surfaces. It is used for the attachment and preservation of identifying labels in shipping, storage, and manufacturing applications.

### Product Features

- Adheres instantly to a variety of surfaces.
- Edge tear and split resistance.
- Conformable backing.
- Clear, strong, and moisture-resistant.
- Good adhesion to fiberboard.
- Complies with environmental considerations of ASTM D1974-92.
- Protects labels from abrasion, smudging, splashing, and tearing.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Property	Values	Additional Information
Backing	3M™ Scotchpro™ polypropylene film	
Adhesive Type	*Pressure-sensitive synthetic rubber resin.	
Color	Clear	
Total Tape Thickness (mil)	1.9 mil	View 
Test Method: ASTM D3652		
Total Tape Thickness (mm)	0.048 mm	View 
Test Method: ASTM D3652		
*Note	Requires no heat, moisture, or solvent activation prior to use.	

Holding Power

3000+ min

[View](#) 

Test Method: ASTM D3654

Substrate: Fiberboard

## Typical Performance Characteristics

Property	Values	Additional Information
180° Peel Adhesion	4.4 N/cm	<a href="#">View</a> 
Test Method: ASTM D3330 Notes: 12 in/min (300 mm/min)		
180° Peel Adhesion	40 oz/in	<a href="#">View</a> 
Test Method: ASTM D3330 Notes: 12 in/min (300 mm/min)		
Longitudinal Tensile Strength	38.5 N/cm	<a href="#">View</a> 
Test Method: ASTM D3759		
Longitudinal Tensile Strength	22 lb/in	<a href="#">View</a> 
Test Method: ASTM D3759		
Transverse Tensile Strength	77 N/cm	<a href="#">View</a> 
Test Method: ASTM D3759		
Transverse Tensile Strength	44 lb/in	<a href="#">View</a> 
Test Method: ASTM D3759		
Elongation at Break (%)	160 %	<a href="#">View</a> 
Test Method: ASTM D3759		

## Available Sizes

Property	Values	Additional Information
Standard Roll Length	100 m	
Standard Roll Length	109 yd	

Standard Width 72, 96, 120, 144 mm

Standard Width 2.8, 3.8, 4.7, 5.7 in

Core Size (ID) 76.2 mm

Core Size (ID) 3 in

## Storage and Shelf Life

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended.

## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/packaging](http://www.3M.com/packaging). Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55144-1000. Our fax number is 651-778-4244. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

## Bottom Matter

3M  
Closure and Masking Systems Division  
3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000  
800-362-3550 • 877-369-2923 (Fax)  
[www.3M.com](http://www.3M.com)

## References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/p/d/b40068367/">https://www.3m.com/3M/en_US/p/d/b40068367/</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=3565">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=3565</a>

## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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