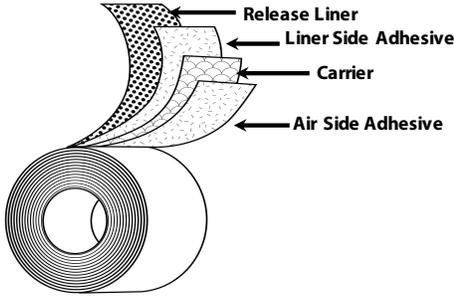


## Double-Coated Tissue Tape



**Liner:** 74# Polycoated Kraft

**Liner Side Adhesive:** Acrylic (I642)

**Backing/Carrier:** Tissue

**Air Side Adhesive:** Acrylic (I642)

### Applications

- Laminating and bonding applications on high and low surface energy materials such as foams and plastics
- Ideal for low volatile compound applications

### Features

- Acrylic Adhesive
- Tissue Carrier
- 74# Polycoated Kraft Liner

### Benefits

- High tack and excellent shear
- Excellent bond to foam substrates
- Low VOC adhesive
- Support for aid in processing and application
- Conformable
- Conformable and good dimensional stability

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Overall Thickness (w/liner)</b>	10.4 mils	0.264 mm	PSTC 133
<b>Thickness (Adhesive &amp; Carrier)</b>	4.9 mils	0.124 mm	PSTC 133
<b>Liner Thickness</b>	5.5 mils	0.140 mm	PSTC 133
<b>Adhesion to Steel (Air Side -72Hr Dwell)</b>	77 oz/in	8.42 N/cm	PSTC 101 Mod - 1 mil PET
<b>Adhesion to Steel (Liner Side - 72Hr Dwell)</b>	77 oz/in	8.42 N/cm	PSTC 101 Mod - 1 mil PET
<b>Loop Tack</b>	110 oz/in	12.03 N/cm	PSTC 16
<b>Shear Strength</b>	>3 Days		PSTC 107 Mod
<b>Laminating Temperature</b>	68 to 100 °F	20 to 38 °C	
<b>Service Temperature</b>	-30 to 250 °F	-34 to 121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F  
Standard Shelf Life: 12 months from date of shipment

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