

Gorilla Natural

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on heavy weight cartons up to 85 pounds (39 kg).

PHYSICAL PROPERTIES:

Caliper	8.2 mils (0.21mm)
MD Tensile	84 lbs/in (368 N/25mm)
CD Tensile	38 lbs/in (166 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:

2/0	50
2/1	72
5/0	78
15/0	88

McLaurin	80
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intertape polymer group®

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EFFECTIVE: 03/16

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	30 lb (49 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply:	25 lb (41 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement:	(3-2-3-2-3/2-3-2-3-2) 110 Fiberglass (per 3"), 15mm spacing
CD Reinforcement:	(1-1-1) 75 Fiberglass, 0.55" spacing at 43 degree angle

