

# Medium Duty Tuff Tape Natural

MEDIUM DUTY PAPER TAPE

## INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

### DESCRIPTION

Natural kraft carton sealing tape manufactured with standard water-activated adhesive.

### PRODUCT APPLICATION

Recommended for inner carton sealing or for lightweight cartons that will be shipped in unitized loads or full pallets.

### CONSTRUCTION PER 3,000 SQUARE FEET (metric)

**Paper:** 57 lb (93 g/m<sup>2</sup>)  
Natural Kraft Paper

**Water-Activated Adhesive:** Waxy Maize Starch Based Adhesive, Designated as #410

### PHYSICAL PROPERTIES:

**Caliper** 5.6 mils (0.14mm)  
**MD Tensile** 45 lbs/in (197 N/25mm)  
**CD Tensile** 23 lbs/in (101 N/25mm)

### ADHESION (WATER AT RECOMMENDED 110°F/43°C):

**Fipago:**

2/0	23
2/1	42
5/0	48
15/0	82

**McLaurin:** 34



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

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EFFECTIVE: 03/16



# Medium Duty Tuff Tape White

MEDIUM DUTY PAPER TAPE

## DESCRIPTION

Bleached kraft carton sealing tape manufactured with standard water-activated adhesive.

## PRODUCT APPLICATION

Recommended for inner carton sealing or for lightweight cartons that will be shipped in unitized loads or full pallets.

# INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

## CONSTRUCTION PER 3,000 SQUARE FEET (metric)

**Paper:** 55 lb (90 g/m<sup>2</sup>)  
Bleached Kraft Paper  
(virgin fibers)

**Water-Activated Adhesive:** Waxy Maize Starch  
Based Adhesive,  
Designated as #410.

## PHYSICAL PROPERTIES:

**Caliper** 5.2 mils (0.13mm)  
**MD Tensile** 57 lbs/in (250 N/25mm)  
**CD Tensile** 26 lbs/in (114 N/25mm)

## ADHESION (WATER AT RECOMMENDED 110°F/43°C):

**Fipago:**

2/0	20
2/1	40
5/0	46
15/0	84

**McClaurin:** 33



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