

# Convoy Heavy Duty Natural

## HEAVY DUTY PAPER TAPE

### DESCRIPTION

Natural kraft carton sealing tape manufactured with standard water-activated adhesive.

### PRODUCT APPLICATION

Recommended for lightweight or standard size cartons that will be shipped in unitized loads or full pallets.

## INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

### CONSTRUCTION PER 3,000 SQUARE FEET (metric)

**Paper:** 85 lb (138 g/m<sup>2</sup>)  
Natural Kraft Paper

**Water-Activated Adhesive:** Chemically Grafted  
Starch Based Copolymer,  
Designated as IPG 2001

### PHYSICAL PROPERTIES:

**Caliper** 7.7 mils (0.20mm)  
**MD Tensile** 71 lbs/in (311 N/25mm)  
**CD Tensile** 28 lbs/in (123 N/25mm)

### ADHESION (WATER AT RECOMMENDED 110°F/43°C)

**Fipago:**  
2/0 20  
2/1 40  
5/0 46  
15/0 84  
**McLaurin:** 33



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EFFECTIVE: 03/16

