



Product Description

- ▶ **Vibac™ 128** is a water-based acrylic adhesive based Industrial Grade Carton Sealing Tape which primary uses are for carton sealing, splicing, bundling and other packaging applications. This product has a conformable film backing coupled with a consistent water-based acrylic adhesive coating. **Vibac™ 128** is suitable for usage with hand held dispensers.

Performance Features

- ▶ Adheres instantly to corrugated, paper, film and a number of surfaces.
- ▶ Good edge tear and split resistance.
- ▶ Good adhesion to fiberboard.
- ▶ Reliable closures.
- ▶ Complies with environmental considerations of ASTM D 1974-92
- ▶ Meets CID A-A 1684B.
- ▶ ROHS Compliant.
- ▶ Roll to roll consistency increases productivity for improved unit costs.

Recommended Storage Conditions

- ▶ Store in original packaging in a clean dry place away from direct sunlight. Temperature of 40°F - 80°F (4°C - 26°C) and relative humidity of 40 to 50%.



Physical Properties	Standard	Metric	ASTM test Method
Thickness - Backing (BOPP)	1.1 mils	0.028 mm	D3652
Thickness - Total	1.89 mils	0.048 mm	D3652
Adhesion to Steel	20.5 oz/in	22.3 N/100 mm	D3330
Tack, Rolling Ball - Maximum	<1.18 in	<30 mm	D3121
Elongation at Break	140%	140%	D3759
Tensile Strength (longitudinal direction)	25.2 lbs/in	436.5 N/100 mm	D3759
Holding Power to Fiberboard (1" x 1" x 1kg) Shear on cartboard 23°C	7000+minutes	7000+minutes	D3654
Application Temperature - Minimum	32°F	0°C	N/A
Application Temperature - Maximum	122°F	50°C	N/A
Adhesive Type	Water-Based Acrylic		
Available Colors	Clear (ICE, Honey), Tan, White		
Available Widths*	48mm, 72mm, 144mm		
Available Length* - Hand Rolls	50m, 100m		

* Other dimensions available upon request
Minimum order quantities may apply

The above properties and results obtained refer to the average values of laboratory testing carried out on the sample VIBAC® product. VIBAC® does not guarantee testing accuracy and makes no guarantee of product performance, safety, or suitability, either expressed or implied, when used alone or in combination with other products. VIBAC® strongly urges users to undertake independent testing in order to verify the suitability of the product for whatever intended use. VIBAC® assumes no responsibility for any damage or injury sustained as a result of the use of its products.



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VIBAC™ 128 ACRYLIC CARTON SEALING PRESSURE SENSITIVE TAPE

Permissible Variations, Standards and Tolerances:

Except in the particulars specified by buyer and expressly agreed to in writing by VIBAC® CANADA INC., all goods or material shall be produced in accordance with VIBAC®'s standard practices. All goods or material, including that produced to meet an exact specification, shall be subject to tolerances and variations consistent with usages of the trade and regular manufacturing practices concerning: dimension, weight, straightness, section, composition and mechanical properties; normal variations in surface, internal conditions and quality; deviations from tolerances and variations consistent with practical testing and inspection methods; and regular manufacturing practices concerning over and under shipments. All "In - Stock" orders are subject to a ten percent (10%) over ship / under ship quantity and all "Non - Stock / Non - Standard" orders are subject to a fifteen percent (15%) over run / under run quantity.

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This product is manufactured by a certified C-TPAT member under a quality system registered to ISO 9001 : 2008 and ISO 14001 : 2004 standards