



TECHNICAL DATA

4250 / 4260

Master Rolls



Product Description

- **Vibac™ 4250 Clear / 4260 Tan** is a Utility Grade packaging tape which primary usage is for carton sealing, splicing, bundling, and other lightweight packaging applications. This product has a conformable film backing coupled with a consistent pressure sensitive hot melt adhesive coating. **Vibac's 4250 Clear / 4260 Tan Master Rolls are suitable for converting on semi-automatic and automatic slitters.**

Performance Features

- Adheres instantly to corrugated, paper, film and a number of surfaces
- Good edge tear and split resistance. Aggressive high tack adhesive with excellent holding powers
- Meets CID A-A-1684C
- Complies with environmental considerations of ASTM D 1974-92
- ROHS compliant
- Roll to roll consistency increases productivity and provides improved unit costs

Recommended Storage Conditions

- Store in original packaging in a clean dry place away from direct sunlight. Temperature of 40-80°F (4-26°C) and relative humidity of 40 to 50% is recommended.



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Physical Properties	Standard	Metric	ASTM test Method
Thickness - Backing (BOPP)	0.96 mils	0.024 mm	D3652
Thickness - Total	1.54 mils	0.039 mm	D3652
Adhesion to Steel	44 oz/in	48 N/100 mm	D3330
Tack, Rolling Ball	<0.78 in	<20 mm	D3121
Elongation at Break	165%	165%	D3759
Tensile Strength (longitudinal direction)	22 lbs/in	385 N/100 mm	D3759
Tensile Strength (transverse direction)	38 lbs/in	668 N/100 mm	D3759
Holding Power to Fiberboard	800+minutes	800+minutes	D3654
Service Temperature - Minimum	30°F	-2°C	N/A
Service Temperature - Maximum	140°F	60°C	N/A
Application Temperature - Minimum	54°F	12°C	N/A
Application Temperature Maximum	110°F	43°C	N/A
Master Rolls per Pallet	2		
Standard Width	1572mm		
Standard Lengths	4500m minimum to 7700 maximum		

The above properties and results obtained refer to the average values of laboratory testing carried out on the sample VIBAC® product. VIBAC® does not guarantee testing accuracy and makes no guarantee of product performance, safety, or suitability, either expressed or implied, when used alone or in combination with other products. VIBAC® strongly urges users to undertake independent testing in order to verify the suitability of the product for whatever intended use. VIBAC® assumes no responsibility for any damage or injury sustained as a result of the use of its products.



VIBAC™ 4250 CLEAR / 4260 TAN Master Roll

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