

## 283 Natural

### HEAVY DUTY BOX TAPE

#### DESCRIPTION

Heavy Duty fiberglass reinforced natural kraft box-maker's tape, manufactured with water activated adhesive.

#### PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons. Recommend using on large and extra large size boxes.



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EFFECTIVE: 12/10/2012

## INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

#### CONSTRUCTION (PER 3,000 SQUARE FEET):

<b>Top Ply:</b>	30 Lb. Natural Kraft Paper
<b>Bottom Ply:</b>	57 Lb. Natural Kraft Paper
<b>Laminating Adhesive:</b>	24 Lb. High Melt Index Polypropylene Based Co-Polymer
<b>Remoistenable Adhesive:</b>	20 Lb. Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
<b>MD Reinforcement</b>	0 Lb.
<b>CD Reinforcement</b>	12.41 (2-2-2) 55 Fiberglass, 0.70" spacing, 20° angle
<b>Total Basis Weight:</b>	143.4 Lb.

#### PHYSICAL PROPERTIES:

<b>Caliper</b> (mils):	10.6
<b>CD Tensile</b> (Lbs./in.):	74

#### ADHESION (WATER AT RECOMMENDED 110°F):

<b>Fipago:</b>	
2/0	36
2/1	55
5/0	66
15/0	87
<b>McClaurin:</b>	83



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