

# 280 Natural

## HEAVY DUTY REINFORCED WATER ACTIVATED TAPE

### DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape, manufactures with water activated adhesive.

### PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons and non-unitized loads. Recommend using on heavyweight cartons up to 90 pounds.



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EFFECTIVE: 02/11

## INTERTAPE POLYMER GROUP TECHNICAL DATA SHEET

### CONSTRUCTION (PER 3,000 SQUARE FEET):

<b>Top Ply:</b>	30 Lb. Natural Kraft Paper (virgin fibers)
<b>Bottom Ply:</b>	30 Lb. Natural Kraft Paper (virgin fibers)
<b>Laminating Adhesive:</b>	20 Lb. High Melt Index Polypropylene Based Co-Polymer
<b>Remoistenable Adhesive:</b>	16 Lb. Chemically Grafted Starch Based Copolymer Adhesive, Designated as #53911
<b>MD Reinforcement</b>	8.53 Lb. (3-3-2-2-3-3) 75 Fiberglass (per 3"), 1/2" spacing
<b>CD Reinforcement</b>	2.91 (1-1-1) 150 Fiberglass, 0.55" spacing, 43° angle
<b>Total Basis Weight:</b>	107.4 Lb.

### PHYSICAL PROPERTIES:

<b>Caliper</b> (mils):	7.9
<b>MD Tensile</b> (Lbs./in.):	96
<b>CD Tensile</b> (Lbs./in.):	29

### ADHESION (WATER AT RECOMMENDED 110°F):

<b>Fipago:</b>	
2/0	37
2/1	57
5/0	68
15/0	86
<b>McClaurin:</b>	85



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