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Surface Preparation

It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil.

Temperatures

Min Application Temp	50° F	10° C
Max Continuous Operating Temp	350° F	177° C
Max Intermittent Operating Temp	400° F	204° C

Storage and Shelf Life

One year when stored at 70°F (21°C) 50% RH out of direct sunlight.

Limited Warranty

All statements, technical information and recommendations concerning products sold or samples provided by AVERY DENNISON are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All products are sold and samples of products provided with the understanding that PURCHASER has independently determined the suitability of such products for its purposes. AVERY DENNISON warrants the products to be free from defects in material and workmanship. Should any failure to conform to this warranty appear within one year* after the initial date of shipment, AVERY DENNISON shall, upon notification thereof and substantiation that the products have been stored and applied in accordance with AVERY DENNISON's standards, correct such defects by suitable repair or replacement without charge at AVERY DENNISON's plant or at the location of the products (at AVERY DENNISON's election) provided, however, if AVERY DENNISON determines that the repair or replacement is not commercially practical, AVERY DENNISON shall issue credit in favor of PURCHASER in an amount not to exceed the purchase price of the products.

This warranty is exclusive and is in lieu of any implied warranty of merchantability, fitness for a particular purpose or other warranty of quality, whether express or implied, except the warranty of title and against patent infringement. No waiver, alteration, additions or modifications of the foregoing conditions shall be valid unless made in writing and manually signed by an officer of Avery Dennison. *Or in the time period stated on the specific product specification sheet, if any, and if not then on the specific product information literature in effect at time of shipment.

Limitation of Liability

In no event shall AVERY DENNISON be liable for any incidental or consequential damages, including but not limited to, loss of profit, loss of use of production or loss of capital. The remedies of PURCHASER set forth herein are exclusive and the total liability of AVERY DENNISON with respect to any contract, or anything done in connection therewith such as the performance or breach hereof, or from the manufacture, sale, delivery, resale, installation or use of products whether arising out of contract, negligence, strict tort, or under any warranty, or otherwise, shall not exceed the purchase price of the products upon which the liability is based.

PRODUCT DESCRIPTION

Applications

Designed for bonding to a wide variety of engineered plastics, metals, paints and urethane foam substrates.

Features

Strong polyester carrier
High performance acrylic based adhesives
Excellent "holding power"

Benefits

Ready made for die cutting
Ease in slitting and processing
Elevated temperature, plasticizer and solvent resistance
Good foam bonding characteristics / improved with heat lamination

PRODUCT DATA

Product Construction

Unwind Adhesive	Acrylic
Carrier	Polyester
Liner Adhesive	Acrylic
Liner	60# Densified Kraft
	Total Construction

Test Methods: PSTC-133

US Mils	MM's
1.8	0.05
0.5	0.01
1.8	0.05
3.6	0.09
7.7	0.20

Adhesive Properties

Peel Adhesion

2 mil PET 180° 12" / min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
SS	Liner	3.0	48	525
	Unwind	3.0	48	525

Test Method(s): PSTC-101, ASTM D-3330, STD-10

Peel Adhesion

2 mil PET 180° 12" / min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
ABS	Liner	3.5	56	613
	Unwind	3.5	56	613

Test Method(s): PSTC-101, ASTM D-3330, STD-10

Peel Adhesion

2 mil PET 180° 12" / min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
HIPS	Liner	2.5	40	438
	Unwind	2.0	32	350

Test Method(s): PSTC-101, ASTM D-3330, STD-10

Loop Tack

2 mil PET 20° / min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
SS	Liner	4.0	64	700
	Unwind	4.0	64	700

Test Method(s): PSTC-16, STD-7

Static Shear

2 mil PET 72°F / 22°C 1/2" sq (3.25 cm2) 2.2 lbs (1 kg)

Substrate	Test Side	Min to Fail
SS	Liner	> 1,000
	Unwind	> 1,000

Test Method(s): PSTC-107, ASTM D 3654, STD-9