



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469

email: psa.tape@averydennison.com

URL: stus.averydennison.com

Surface Preparation

It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil.

Temperatures

Min Application Temp	50° F	10° C
Max Continuous Operating Temp	200° F	93° C
Max Intermittent Operating Temp	250° F	121° C

Storage and Shelf Life

One year when stored at 70°F (21°C) 50% RH out of direct sunlight.

PRODUCT DESCRIPTION

Applications

Designed for a variety of applications requiring initial quick stick
Provides good adhesion to low surface energy materials
Excellent adhesion to textured materials

Features

Natural polycoated release liner for improved handling and die cutting properties.
High performance liner side silicone adhesive
High performance unwind side with acrylic adhesive

Benefits

Adheres to a wide variety of substrates
Good adhesion to low surface energy materials
Excellent initial tack and adhesion
Easy handling and liner removal

PRODUCT DATA

Product Construction

		Test Methods: PSTC-133
		US Mils
Easy Liner	84 # Natural Poly-coated Kraft	6.3
Unwind Adhesvie	High-Tack Acrylic	2.1
Carrier	Clear Polyester	1.0
Liner Adhesive	Silicone	2.7
Liner	Polyester	2.0
Total Construction		14.1

MM's
0.16
0.05
0.03
0.07
0.05
0.36

Limited Warranty

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Adhesive Properties

Peel Adhesion

2 mil PET 180° 12" min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
SS	Liner	5.5	88	963
	Unwind	7.9	126	1383

Test Method(s): PSTC-103, ASTM D-3330, STD-10

Loop Tack

2 mil PET 20" min

Substrate	Test Side	Lbf / in	US Oz / in	N / Meter
SS	Liner	5.3	85	928
	Unwind	10.2	163	1786

Test Method(s): PSTC-16, STD-7

TLMI Release

Product 90° 300" min

Test Side	q / 2" w
Liner	< 75
Unwind	< 75

Test Method(s): PSTC-4, STD-8