



# Product Specification

## Pak-Man



### Description

Pak-Man is a medium to heavy-duty grade, reinforced water activated tape. The product is available in natural and white.

### Construction

#### Papers

Top Sheet: 30 lbs/ream Natural or 30 lbs/ream White High Strength Virgin Kraft

Bottom Sheet: 23 lbs/ream MG Natural High Strength Virgin Kraft

#### Laminant

Non-Asphaltic Polypropylene based polymer laminant

Non-Staining, Flexible, Water Resistant, Complies with FDA; CFR 175.105

#### Reinforcement

3-Way Fiberglass Reinforcing Pattern

**Pattern:** Lengthwise threads with diamond cross-machine pattern

**Lengthwise Threads:** 110 Denier Fiberglass—37/64" spacing (2-1-1-1-2)

**Cross-Machine Threads:** 150 Denier Fiberglass – Diamond Pattern  
less than 1¼" spacing between threads

#### Adhesive

Smooth, even coating of special high tack, water-activated, modified cornstarch based adhesive

#### Caliper

6.5 Mils to 8.5 Mils

### Performance

Tensile Data*	Machine Direction	Cross Machine Direction
Pak-Man Natural	60-65 lbs/in	25-30 lbs/in
Pak-Man White	60-65 lbs/in	25-30 lbs/in

\*Nominal values shown.

### Sizes & Put-ups

#### Pak-Man

Sizes	Rolls/Carton	Cartons/Pallet
2½" x 450'	12	60
3" X 375'	8	84
3" x 450'	10	60
3" x 500'	6	90/105
3" x 500'	10	60
3" x 600'	10	60

Please call our sales service department for custom sizes and put-ups