



## FT 1925 FR

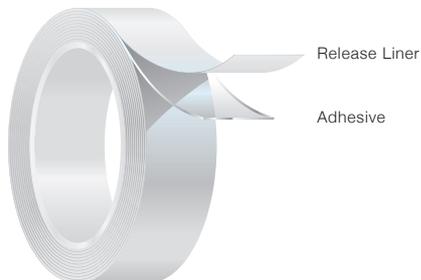
For applications requiring a flammability rating in industrial applications. General bonding with high adhesions with high flammability resistance.

### FEATURES:

- High flame resistance
- High tack acrylic adhesive
- Heavy liner for ease in processing
- Completely REACH and RoHS compliant

### BENEFITS:

- Meets stringent flammability requirements including UL and FAR
- Bonds well to low surface energy materials
- Excellent foam bonding
- Can be used worldwide without restrictions



### CONSTRUCTION:

#### Adhesive:

Fire Retardant Acrylic

#### Liner:

80# Densified Kraft

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Physical Properties		Typical Values		
<b>THICKNESS</b>		<b>US Mils</b>		<b>MM's</b>
Adhesive		4.4		0.11
Liner		4.6		0.12
Total		9.0		0.23
*PSTC-133				
<b>PEEL ADHESION</b>				
2 mil PET 180° 12" / min 48 hr dwell				
<b>Substrate</b>	<b>Test Side</b>	<b>Lbf / in</b>	<b>US Oz / in</b>	<b>N / Meter</b>
SS	Liner	9.6	154	1681
*PSTC-101, ASTM D-3330, STD-10				
<b>LOOP TACK</b>				
2 mil PET 20" / min				
<b>Substrate</b>	<b>Test Side</b>	<b>Lbf / in</b>	<b>US Oz / in</b>	<b>N / Meter</b>
SS	Liner	6.6	106	1156
*PSTC-16, STD-7				
<b>UL 94</b>				
Foil Vertical Rating V-0				
<b>FAR 25.853</b>				
Foil Vertical Rating PASS				
<b>TEMPERATURES</b>				
Min Application Temp	50°F	10°C		
Max Continuous Operating Temp	200°F	93°C		
Max Intermittent Operating Temp	250°F	121°C		
*TEST METHODS				

Note: The listed values are typical only and not intended to serve as product specifications

### APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

### STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to [Tapes.AveryDennison.com](http://Tapes.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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