



## FT 1925 FR

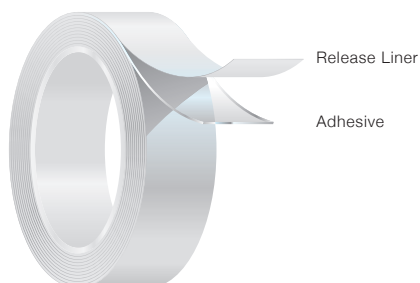
For applications requiring a flammability rating in industrial applications. General bonding with high adhesions with high flammability resistance.

### FEATURES:

- High flame resistance
- High tack acrylic adhesive
- Heavy liner for ease in processing
- Completely REACH and RoHS compliant

### BENEFITS:

- Meets stringent flammability requirements including UL and FAR
- Bonds well to low surface energy materials
- Excellent foam bonding
- Can be used worldwide without restrictions



### CONSTRUCTION:

#### Adhesive:

Fire Retardant Acrylic

#### Liner:

80# Densified Kraft

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Physical Properties		Typical Values			
THICKNESS		US Mils		MM's	
Adhesive		4.4		0.11	
Liner		4.6		0.12	
Total		9.0		0.23	
*PSTC-133					
PEEL ADHESION					
2 mil PET 180° 12" / min 48 hr dwell					
Substrate		Test Side	Lbf / in	US Oz / in	N / Meter
SS		Liner	9.6	154	1681
*PSTC-101, ASTM D-3330, STD-10					
LOOP TACK					
2 mil PET 20" / min					
Substrate		Test Side	Lbf / in	US Oz / in	N / Meter
SS		Liner	6.6	106	1156
*PSTC-16, STD-7					
UL 94					
Foil Vertical Rating V-0					
FAR 25.853					
Foil Vertical Rating PASS					
TEMPERATURES					
Min Application Temp		50°F	10°C		
Max Continuous Operating Temp		200°F	93°C		
Max Intermittent Operating Temp		250°F	121°C		
*TEST METHODS					

Note: The listed values are typical only and not intended to serve as product specifications

## APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

## STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to [Tapes.AveryDennison.com](https://www.tapes.averydennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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