



FT 1922 FR

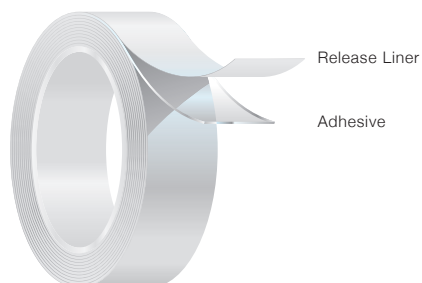
For applications requiring a flammability rating in industrial applications. General bonding with high adhesions with high flammability resistance. Product is approved to UL 94V-0 (File OCDT2.E331201).

FEATURES:

- High flame resistance
- High tack acrylic adhesive
- Heavy liner for ease in processing
- Completely REACH and RoHS compliant

BENEFITS:

- Meets stringent flammability requirements including UL and FAR
- Bonds well to low surface energy materials
- Excellent foam bonding
- Can be used worldwide without restrictions



CONSTRUCTION:

Adhesive:

Fire Retardant Acrylic

Liner:

80# Densified Kraft

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Physical Properties		Typical Values	
THICKNESS		US Mils	MM's
Adhesive		2.0	0.05
Liner		4.6	0.12
Total		6.6	0.17
*PSTC-133			
PEEL ADHESION			
2 mil PET 180° 12" / min 48 hr dwell			
Substrate	Lbf / in	US Oz / in	N / Meter
SS	6.5	104	1138
*PSTC-101, ASTM D-3330, STD-10			
LOOP TACK			
2 mil PET 20" / min			
Substrate	Lbf / in	US Oz / in	N / Meter
SS	5.0	80	876
*PSTC-16, STD-7			
UL 94			
Foil Vertical Rating V-0			
FAR 25.853			
Foil Vertical Rating PASS			
TEMPERATURES			
Min Application Temp	50°F	10°C	
Max Continuous Operating Temp	200°F	93°C	
Max Intermittent Operating Temp	250°F	121°C	
*TEST METHODS			

Note: The listed values are typical only and not intended to serve as product specifications

APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to **Tapes.AveryDennison.com** for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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For more information on our bonding tapes and adhesive solutions, visit **Tapes.AveryDennison.com**