



## FT 1115

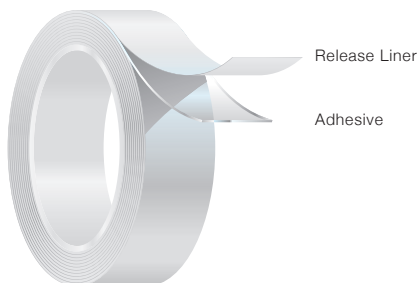
Ideal for applications, including foam bonding where mild plasticizers and elevated temperatures are present.

### FEATURES:

- Specially formulated acrylic adhesive
- Heavy adhesive mass
- Densified kraft release liner

### BENEFITS:

- Excellent initial tack and adhesion
- Resists effects of mild plasticizers and elevated temperatures
- Good foam bonding characteristics



### CONSTRUCTION:

#### Adhesive:

Acrylic

#### Liner:

80# Densified Kraft

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Physical Properties		Typical Values		
THICKNESS		US Mils	MM's	
Adhesive		4.7	0.12	
Liner		4.6	0.12	
Total		9.3	0.24	
*PSTC-133				
PEEL ADHESION				
2 mil PET 180° 12" / min Initial				
Substrate		Lbf / in	US Oz / in	N / Meter
SS		4.8	77	840
*PSTC-101, ASTM D-3330, STD-10				
LOOP TACK				
2 mil PET 20" / min Initial				
Substrate		Lbf / in	US Oz / in	N / Meter
SS		4.4	70	770
*PSTC-16, STD-7				
STATIC SHEAR				
2 mil PET @ 72° / 22°C 1" sq (6.5 cm <sup>2</sup> ) 2.2 lbs (1 kg)				
Substrate		Min to Fail		
SS		>1,400		
*PSTC-107, ASTM D 3654, STD-9				
SAFT				
Foil 1" sq (6.5 cm <sup>2</sup> ) 1000 g				
Substrate		Min to Fail	Fail Temp °F	
SS		76	137	
*ASTM D 3654, STD-243				
TEMPERATURES				
Min Application Temp		50°F	10°C	
Max Continuous Operating Temp		200°F	93°C	
Max Intermittent Operating Temp		250°F	121°C	
*TEST METHODS				

Note: The listed values are typical only and not intended to serve as product specifications

## APPLICATION TECHNIQUES

- It is essential with all pressure-sensitive tapes the application surface is clean, dry and free of grease and oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (firm / rigid) surface achieves different performance

## STORAGE AND SHELF LIFE

The shelf life of the product is two years when stored at 18-22°C / 64-72°F, 30-70% relative humidity and out of direct sunlight, in original packaging.

Please refer to [Tapes.AveryDennison.com](https://www.tapes.averydennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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Performance  
Tapes

**Asia Pacific**  
Kunshan, China,  
NO. 618 Nanhe Road  
Kunshan Economic &  
Technological Zone  
China 215335  
Phone: +86 512 57155001  
Fax: +86 512 57155059

**Europe**  
Tieblokkenlaan 1  
B-2300 Turnhout  
Belgium  
Phone: +32 (0)14 40 48 11  
Fax: +32 (0)14 40 48 55

**South America**  
Rua Francisco Foga, 225  
13280-000 Vinhedo  
SP Brazil  
Phone: +55 19 3876 7736  
Fax: +55 19 3876 7682

**North America**  
250 Chester Street  
Painesville, Ohio  
44077 USA  
Phone: +1 866-462-8379  
Fax: +1 888-358-4469

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